

Installation Instructions

Thank you for purchasing the "Come on Board" Handle Receiver w/ Backing Plate! As a family-owned and operated business since 1959, we take pride in offering the highest-quality, innovative products with excellent customer service. We stand behind our products 100 percent. If you have any questions about this product or installation, please contact us by visiting tacomarine.com/contactus.

This product is designed to be installed on gunnels port and/or starboard, boarding platforms and other areas of the vessel desired for boarding.

SURFACE PREPARATION

1. Using masking tape, mark off a 5" X 5" area.
2. Affix the attached drill template over the location where holes will be drilled.

INSTALLATION

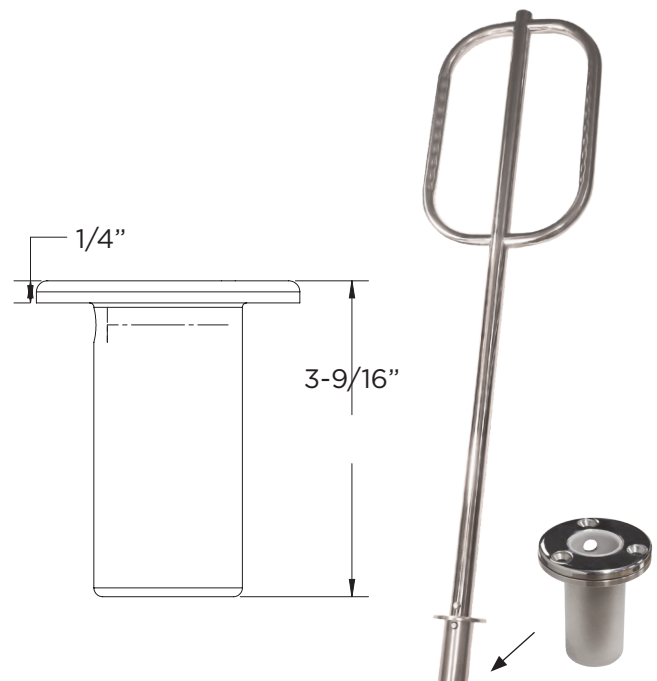
1. Drill pilot hole using a 3/16" bit to start center base cutout diameter of 1-11/16".
2. Complete base cutout using 1-11/16" hole saw. (Drill 3-3/4" of depth clearance for flush-mount installation.)
3. In a circular motion, place a small amount of marine-grade sealant on the underside of backing plate and a small amount where bolts will be installed to seal against any water intrusion. (Backing Plate is pre-tapped for 1/4" threads.)
4. Tighten hardware through the backing plate to stop any movement.

Box Includes

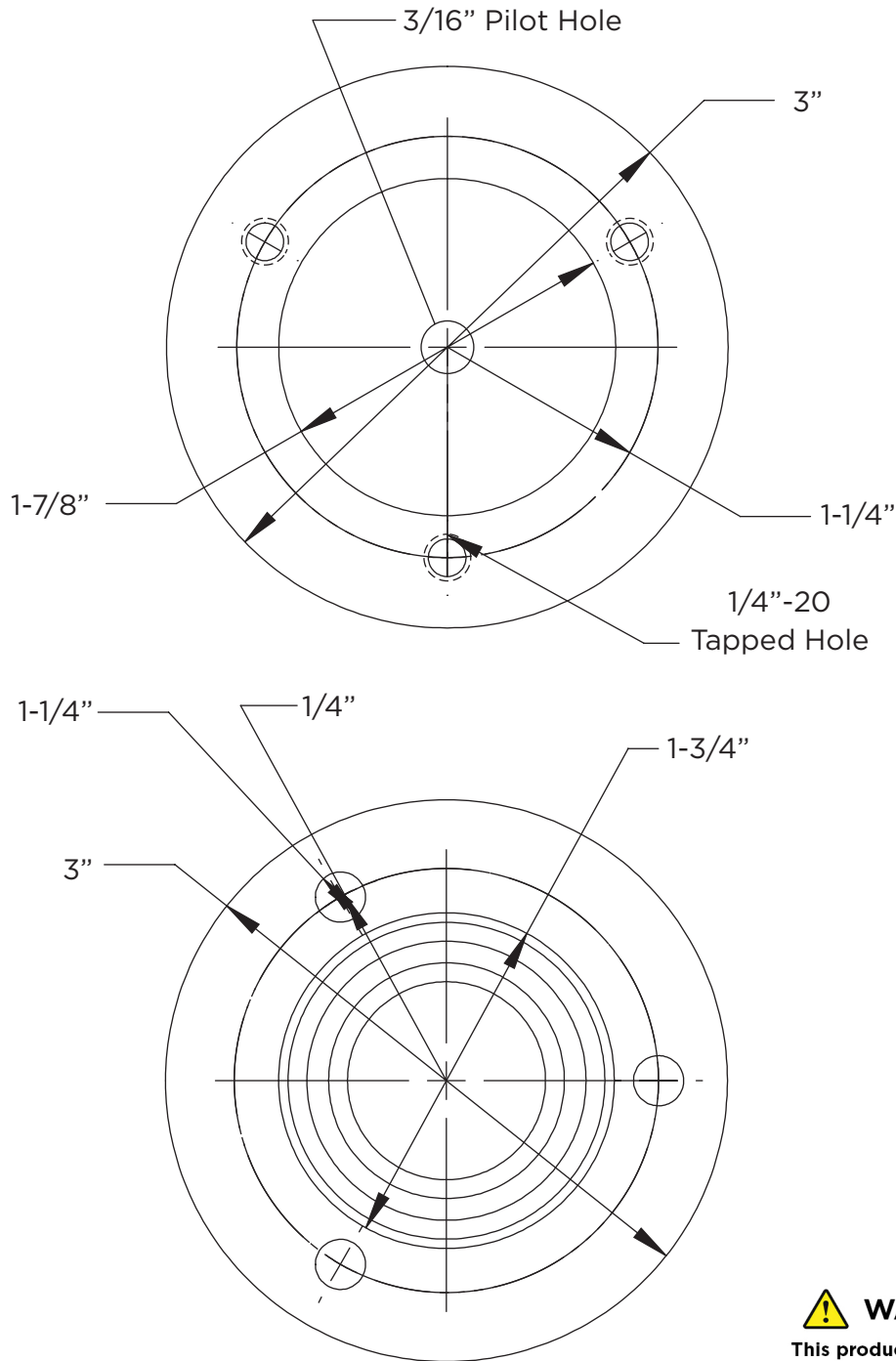
- RECEIVER WITH BACKING PLATE WITH SLEEVE 316 S/S
- 8" X 24" 4M POLY BAG

Required* *not included

- MASKING TAPE & PENCIL
- ELECTRIC DRILL & 3/16" DRILL BIT
- HOLE SAW & 1-11/16" SAW BIT
- MARINE-GRADE SEALANT
- 3 FLATHEAD 1/4" - 20 WASHERS
- 3 NYLON LOCK NUTS 1/4" - 20
- 3 FLATHEAD OR OVAL 1/4" - 20 BOLTS (LENGTH OF BOLTS DETERMINED BY SURFACE DEPTH)



DRILL TEMPLATE



Please print at 100 percent for accurate sizing. Slight scaling may still occur. Therefore, before drilling, it is recommended that all template dimensions be measured for accuracy.

⚠ WARNING:

This product can expose you to chemicals including Di (2-ethylhexyl) Phthalate (DEHP), which is known to the state of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.